



DOCUMENT CODE : Product Specification- Dark Rye Bread.doc

EFFECTIVE DATE : 26 June 2018

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DOCUMENT TITLE : Dark Rye Bread

**Product Names & Net Weight: Dark Rye Bread**

Includes:

Product Code	Product Name
5975	Dark Rye Maxi Toast 950g
5976	Dark Rye Maxi Block 950g
6013	Dark Rye Square Block 680g
6014	Dark Rye Square Sandwich 680g
6015	Dark Rye Square Toast 680g

Product Code	Product Name
6016	Dark Rye Plain Bags
6079	Dark Rye Fattie Sandwich 680g
6080	Dark Rye Fattie Toast 680g
6081	Dark Rye Fattie Block 680g

**Product Description and Packaging:**

Dark rye bread loaf is dark brown in colour. Bread design or cut style/measurement indicated by product name.

Numbers of slices per loaf (excluding crusts): Square Slice 17, Square Toast 16, Square 20MM 10, Fattie Slice 14, Fattie Toast 13, Fattie 20MM 7, Maxi Toast 18, Maxi 20MM 11, Canopy Slice 8.

Primary Packaging: Food grade plastic or paper liner, plastic bag or film wrap.

Secondary Packaging: Plastic crate.

**Intended Use:**

Intended for general human consumption. Target customer is food service or similar use by customers such as schools, cafes, etc. as mixed/ bulk orders. Glenroy Bakery do not intend bread and roll products as suitable for retail sale (on-selling by the customer) except for only specific products as listed:

- No products covered by this specification listed.

**Ingredient List:**

Ingredients: Wheat Flour (Thiamine, Folic Acid), Water, Rye Flour (9%), Barley, Yeast, Wheat Gluten, Salt, Oil, Soy Flour, Emulsifier (471), Flour Treatment Agent (300).

**Allergen Statement:**

Contains Wheat (Gluten), Rye, Barley and Soy.

May contain traces of: Oats, Egg, Milk, Peanuts, Tree Nuts, Sesame Seeds and Sulphites.

**Country of Origin:**

Made in Australia from at least 99% of Australian Ingredient.

**Labelling Requirements:**

All Glenroy Bakery bread loaf and bread roll products are for mixed, bulk orders only except where specifically stated in Intended Use section. Where bread/roll products are bagged or wrapped to protect or retain product characteristics (e.g. keep slices of loaf together) this does not imply suitability for retail sale.

Where packaged product is specifically noted above as suitable for customer on-selling product will be labelled in a manner suitable for retail sale: Product name, ingredients including percentage characterising ingredients/components and allergen statement, company name, street address and contact details, country of origin statement, net weight (unless exempt by trade measurement legislation, as is the case with in rolls in bags of 8 or less where the number of rolls can be seen through the packaging), nutritional information panel, Best Before date, storage instructions, and preparation instructions and special labelling if required below.

Information available on request of Glenroy Bakery for mixed orders; with lot identification being date of invoice.

**Special Labelling & Consumer Preparation Requirements:**

No further preparation required before consumption.

**Microbiological Limits:**

Standard Plate Count	< 100,000 cfu/g
Coliforms	< 100 cfu/g
Escherichia Coli	< 10 cfu/ g
Coagulase Positive Staphylococci	< 100 cfu/g
Bacillus cereus	< 400 cfu/g (target), 10,000 cfu/g (rejection)

**Chemical Criteria:**

Baker's (bread-making) flour is used, which is fortified with thiamin and folate, and iodised salt is used for compliance to standard 2.1.1 of the FSANZ Food Standards Code.



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**GM and Irradiation Status:**

- This product is "Non-GM". Based on current regulation definitions and supplier information, this product does not require labelling under Standard 1.5.2 of the FSANZ Food Standards Code.
- This product is "Non-irradiated". Based on current regulation definitions and supplier information, this product does not require labelling Standard 1.5.3 of the FSANZ Food Standards Code.

**Method of Preservation:**

Baked (reduced water activity).

**Best Before:**

Unless stated on packaging, this product is a fresh product and is best consumed within 1 day from the date of delivery.

Where a best before date is given this will be 4 days from date of manufacture (3 days from date of delivery).

Shelf Life may be extended by freezing the product for up to 3 months.

**Storage & Distribution Conditions:**

Store at room temperature (20°C or below).



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**Nutritional Panel**

**680g Net Sandwich**

NUTRITION INFORMATION		
Servings per package: 8.5 (excludes crusts)		
Serving size: 2 slices (approx. 74g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	683kJ (163Cal)	923kJ (220Cal)
Protein	6.0g	8.0g
Fat, Total	1.2g	1.6g
- Saturated	0.2g	0.2g
Carbohydrate	30.7g	41.4g
- Sugars	0.8g	1.0g
Sodium	313mg	423mg

**680g Net Toast**

NUTRITION INFORMATION		
Servings per package: 8 (excludes crusts)		
Serving size: 2 slices (approx. 79g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	729kJ (174Cal)	923kJ (220Cal)
Protein	6.4g	8.0g
Fat, Total	1.3g	1.6g
- Saturated	0.2g	0.2g
Carbohydrate	32.7g	41.4g
- Sugars	0.8g	1.0g
Sodium	334mg	423mg

**680g Net Block & 680g Net Fattie Block**

NUTRITION INFORMATION		
Servings per package: 1		
Serving size: 680g (whole loaf)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	6270kJ (1500Cal)	923kJ (220Cal)
Protein	54.6g	8.0g
Fat, Total	10.9g	1.6g
- Saturated	1.6g	0.2g
Carbohydrate	282g	41.4g
- Sugars	7.0g	1.0g
Sodium	2880mg	423mg

**680g Net Fattie Sandwich**

NUTRITION INFORMATION		
Servings per package: 7 (excludes crusts)		
Serving size: 2 slices (approx. 90g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	830kJ (198Cal)	923kJ (220Cal)
Protein	7.2g	8.0g
Fat, Total	1.5g	1.6g
- Saturated	0.2g	0.2g
Carbohydrate	37.3g	41.4g
- Sugars	0.9g	1.0g
Sodium	381mg	423mg

**680g Net Fattie Toast**

NUTRITION INFORMATION		
Servings per package: 6.5 (excludes crusts)		
Serving size: 2 slices (approx. 97g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	895kJ (214Cal)	923kJ (220Cal)
Protein	7.8g	8.0g
Fat, Total	1.6g	1.6g
- Saturated	0.2g	0.2g
Carbohydrate	40.2g	41.4g
- Sugars	1.0g	1.0g
Sodium	410mg	423mg

**950g Net Maxi Toast**

NUTRITION INFORMATION		
Servings per package: 9 (excludes crusts)		
Serving size: 2 slices (approx. 102g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	941kJ (225Cal)	923kJ (220Cal)
Protein	8.2g	8.0g
Fat, Total	1.6g	1.6g
- Saturated	0.2g	0.2g
Carbohydrate	42.3g	41.4g
- Sugars	1.1g	1.0g
Sodium	431mg	423mg

**950g Net Maxi Block**

NUTRITION INFORMATION		
Servings per package: 1		
Serving size: 950g (whole loaf)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	8770kJ (2090Cal)	923kJ (220Cal)
Protein	76.3g	8.0g
Fat, Total	15.3g	1.6g
- Saturated	2.2g	0.2g
Carbohydrate	394g	41.4g
- Sugars	9.8g	1.0g
Sodium	4020mg	423mg