



DOCUMENT CODE : Product Specification- Light Rye Bread & Roll.doc

EFFECTIVE DATE : 26 June 2018

Page 1 of 4

DOCUMENT TITLE : Light Rye Bread & Roll

**Product Names & Net Weight: Light Rye Bread & Roll**

Includes:

Product Code	Product Name
5950	Rye Maxi Block 950g
5960	Rye Maxi Toast 950g
5970	Rye Maxi 20MM 950g
5990	Rye Square Block 680g
6000	Rye Square Sandwich 680g
6010	Rye Square Toast 680g
6020	Rye Canopy Sandwich 680g [Square-shaped]
6030	Rye Square 20MM 680g
6040	Rye Hi Vienna Block 680g
6045	Rye Hi Vienna Sandwich 680g

Product Code	Product Name
6050	Rye Hi Vienna Toast 680g
6060	Rye Hi Vienna 20MM 680g
6090	Rye Fattie Block 680g
6095	Rye Fattie Sandwich 680g
6100	Rye Fattie Toast 680g
6120	Rye Fattie 20MM 680g
6150	Rye Loaf Block 680g [Vienna-shaped]
6155	Rye Loaf Sandwich 680g [Vienna-shaped]
8227	Rye Kransky Roll Dusted

**Product Description and Packaging:**

Light rye bread is made with a blend of wheat and rye flour. Bread design or cut style/measurement indicated by product name.

Numbers of slices per loaf (excluding crusts): Square Slice 17, Square Toast 16, Square 20MM 10, Fattie Slice 14, Fattie Toast 13, Fattie 20MM 7, Maxi Toast 18, Maxi 20MM 11, Canopy Slice 8.

Primary Packaging: Food grade plastic or paper liner, plastic bag or film wrap.

Secondary Packaging: Plastic crate.

**Intended Use:**

Intended for general human consumption. Target customer is food service or similar use by customers such as schools, cafes, etc. as mixed/ bulk orders. Glenroy Bakery do not intend bread and roll products as suitable for retail sale (on-selling by the customer) except for only specific products as listed:

- No products covered by this specification listed.

**Ingredient List:**

Slice: Wheat Flour (Thiamine, Folic Acid), Water, Rye Flour (13%), Yeast, Salt, Barley, Wheat Gluten, Oil, Soy Flour, Emulsifier (471), Flour Treatment Agent (300).

Rolls: Wheat Flour (Thiamine, Folic Acid), Water, Rye Flour (13%), Yeast, Salt, Barley, Wheat Gluten, Oil, Emulsifiers (481), Soy Flour, Flour Treatment Agents (516, 300, 920).

**Allergen Statement:**

Contains Wheat (Gluten), Rye, Barley and Soy.

May contain traces of: Oats, Egg, Milk, Peanuts, Tree Nuts, Sesame Seeds and Sulphites.

**Country of Origin:**

Made in Australia from at least 99% of Australian Ingredient.

**Labelling Requirements:**

All Glenroy Bakery bread loaf and bread roll products are for mixed, bulk orders only except where specifically stated in Intended Use section. Where bread/roll products are bagged or wrapped to protect or retain product characteristics (e.g. keep slices of loaf together) this does not imply suitability for retail sale.

Where packaged product is specifically noted above as suitable for customer on-selling product will be labelled in a manner suitable for retail sale: Product name, ingredients including percentage characterising ingredients/components and allergen statement, company name, street address and contact details, country of origin statement, net weight (unless exempt by trade measurement legislation, as is the case with in rolls in bags of 8 or less where the number of rolls can be seen through the packaging), nutritional information panel, Best Before date, storage instructions, and preparation instructions and special labelling if required below.

Information available on request of Glenroy Bakery for mixed orders; with lot identification being date of invoice.

**Special Labelling & Consumer Preparation Requirements:**

No further preparation required before consumption.



DOCUMENT CODE : Product Specification- Light Rye Bread & Roll.doc

EFFECTIVE DATE : 26 June 2018

Page 2 of 4

DOCUMENT TITLE : Light Rye Bread & Roll

**Microbiological Limits:**

<b>Standard Plate Count</b>	< 100,000 cfu/g
<b>Coliforms</b>	< 100 cfu/g
<b>Escherichia Coli</b>	< 10 cfu/ g
<b>Coagulase Positive Staphylococci</b>	< 100 cfu/g
<b>Bacillus cereus</b>	< 400 cfu/g (target), 10,000 cfu/g (rejection)

**Chemical Criteria:**

Baker's (bread-making) flour is used, which is fortified with thiamin and folate, and iodised salt is used for compliance to standard 2.1.1 of the FSANZ Food Standards Code.

**GM and Irradiation Status:**

- This product is "Non-GM". Based on current regulation definitions and supplier information, this product does not require labelling under Standard 1.5.2 of the FSANZ Food Standards Code.
- This product is "Non-irradiated". Based on current regulation definitions and supplier information, this product does not require labelling Standard 1.5.3 of the FSANZ Food Standards Code.

**Method of Preservation:**

Baked (reduced water activity).

**Best Before:**

Unless stated on packaging, this product is a fresh product and is best consumed within 1 day from the date of delivery. Where a best before date is given this will be 4 days from date of manufacture (3 days from date of delivery). Shelf Life may be extended by freezing the product for up to 3 months.

**Storage & Distribution Conditions:**

Store at room temperature (20°C or below).



DOCUMENT CODE : Product Specification- Light Rye Bread & Roll.doc

EFFECTIVE DATE : 26 June 2018

Page 3 of 4

DOCUMENT TITLE : Light Rye Bread & Roll

### Nutritional Panel

#### 680g Net Sandwich

NUTRITION INFORMATION		
Servings per package: 8.5 (excludes crusts)		
Serving size: 2 slices (approx. 74g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	695kJ (166Cal)	939kJ (224Cal)
Protein	5.5g	7.4g
Fat, Total	1.2g	1.6g
- Saturated	0.2g	0.2g
Carbohydrate	32.4g	43.7g
- Sugars	0.8g	1.1g
Sodium	347mg	469mg

#### 680g Net Toast

NUTRITION INFORMATION		
Servings per package: 8 (excludes crusts)		
Serving size: 2 slices (approx. 79g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	742kJ (177Cal)	939kJ (224Cal)
Protein	5.8g	7.4g
Fat, Total	1.2g	1.6g
- Saturated	0.2g	0.2g
Carbohydrate	34.6g	43.7g
- Sugars	0.9g	1.1g
Sodium	371mg	469mg

#### 680g Net 20MM

NUTRITION INFORMATION		
Servings per package: 10 (excludes crusts)		
Serving size: 1 slice (approx. 63g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	592kJ (141Cal)	939kJ (224Cal)
Protein	4.7g	7.4g
Fat, Total	1.0g	1.6g
- Saturated	0.1g	0.2g
Carbohydrate	27.6g	43.7g
- Sugars	0.7g	1.1g
Sodium	296mg	469mg

#### 680g Net Fattie 20MM

NUTRITION INFORMATION		
Servings per package: 7 (excludes crusts)		
Serving size: 1 slice (approx. 74g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	695kJ (166Cal)	939kJ (224Cal)
Protein	5.5g	7.4g
Fat, Total	1.2g	1.6g
- Saturated	0.2g	0.2g
Carbohydrate	32.4g	43.7g
- Sugars	0.8g	1.1g
Sodium	347mg	469mg

#### 680g Net Block & 680g Net Fattie Block

NUTRITION INFORMATION		
Servings per package: 1		
Serving size: 680g (whole loaf)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	6390kJ (1530Cal)	939kJ (224Cal)
Protein	50.3g	7.4g
Fat, Total	10.7g	1.6g
- Saturated	1.4g	0.2g
Carbohydrate	297g	43.7g
- Sugars	7.5g	1.1g
Sodium	3190mg	469mg

#### 680g Net Canopy Sliced

NUTRITION INFORMATION		
Servings per package: 8 (excludes crusts)		
Serving size: 1 slice (approx. 78g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	733kJ (175Cal)	939kJ (224Cal)
Protein	5.8g	7.4g
Fat, Total	1.2g	1.6g
- Saturated	0.2g	0.2g
Carbohydrate	34.1g	43.7g
- Sugars	0.9g	1.1g
Sodium	366mg	469mg

#### 680g Net Fattie Sandwich

NUTRITION INFORMATION		
Servings per package: 7 (excludes crusts)		
Serving size: 2 slices (approx. 90g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	845kJ (202Cal)	939kJ (224Cal)
Protein	6.7g	7.4g
Fat, Total	1.4g	1.6g
- Saturated	0.2g	0.2g
Carbohydrate	39.4g	43.7g
- Sugars	1.0g	1.1g
Sodium	422mg	469mg

#### 680g Net Fattie Toast

NUTRITION INFORMATION		
Servings per package: 6.5 (excludes crusts)		
Serving size: 2 slices (approx. 97g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	911kJ (218Cal)	939kJ (224Cal)
Protein	7.2g	7.4g
Fat, Total	1.5g	1.6g
- Saturated	0.2g	0.2g
Carbohydrate	42.4g	43.7g
- Sugars	1.1g	1.1g
Sodium	455mg	469mg



DOCUMENT CODE : Product Specification- Light Rye Bread & Roll.doc

EFFECTIVE DATE : 26 June 2018

Page 4 of 4

DOCUMENT TITLE : Light Rye Bread & Roll

**950g Net Maxi Toast**

NUTRITION INFORMATION		
Servings per package: 9 (excludes crusts)		
Serving size: 2 slices (approx. 102g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	958kJ (229Cal)	939kJ (224Cal)
Protein	7.5g	7.4g
Fat, Total	1.6g	1.6g
- Saturated	0.2g	0.2g
Carbohydrate	44.6g	43.7g
- Sugars	1.1g	1.1g
Sodium	479mg	469mg

**950g Net Maxi 20MM**

NUTRITION INFORMATION		
Servings per package: 11 (excludes crusts)		
Serving size: 1 slice (approx. 83g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	780kJ (186Cal)	939kJ (224Cal)
Protein	6.1g	7.4g
Fat, Total	1.3g	1.6g
- Saturated	0.2g	0.2g
Carbohydrate	36.3g	43.7g
- Sugars	0.9g	1.1g
Sodium	390mg	469mg

**950g Net Maxi Block**

NUTRITION INFORMATION		
Servings per package: 1		
Serving size: 950g (whole loaf)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	8920kJ (2130Cal)	939kJ (224Cal)
Protein	70.2g	7.4g
Fat, Total	14.9g	1.6g
- Saturated	2.0g	0.2g
Carbohydrate	416g	43.7g
- Sugars	10.4g	1.1g
Sodium	4460mg	469mg

**Rolls**

NUTRITION INFORMATION		
Servings per package: Varies as per order.		
Serving sizes: Approx. 110g		
	Average Quantity per 110g Serving	Average Quantity per 100g Serving
Energy	1030kJ (246Cal)	935kJ (223Cal)
Protein	8.1g	7.4g
Fat, Total	1.9g	1.7g
- Saturated	0.4g	0.3g
Carbohydrate	48.2g	43.8g
- Sugars	1.2g	1.1g
Sodium	523mg	476mg