



DOCUMENT CODE : Product Specification- Multigrain Bread & Roll.doc

EFFECTIVE DATE : 21 June 2018

Page 1 of 4

DOCUMENT TITLE : Multigrain Bread & Roll

**Product Names & Net Weight: Multigrain Bread & Roll**

Includes:

Product Code	Product Name
5710	Multigrain Maxi Block 950g Net
5720	Multigrain Maxi Toast 950g Net
5730	Multigrain Maxi 20MM 950g Net
5750	Multigrain Block 680g Net
5760	Multigrain Sandwich 680g Net
5762	CBK Multigrain Sandwich 680g
5770	Multigrain Toast 680g Net
5772	CBK Multigrain Toast 680g
5775	Multigrain 20MM 680g Net
5780	Multigrain Canopy Sandwich 680g Net
5800	Multigrain Hi Vienna Block 680g Net
5805	Multigrain Hi Vienna Sandwich 680g Net
5810	Multigrain Hi Vienna Toast 680g Net
5820	Multigrain Hi Vienna 20MM 680g Net
5830	Multigrain Hi Vienna Canopy 680g Net
5850	Multigrain Fattie Block 680g Net
5855	Multigrain Fattie Sandwich 680g Net
5860	Multigrain Fattie Toast 680g Net
5880	Multigrain Fattie 20MM 680g Net
5890	Multigrain Fattie Canopy 680g Net
5910	Multigrain Vienna Block 680g Net
5915	Multigrain Vienna Sandwich 680g Net

Product Code	Product Name
5920	Multigrain Vienna Toast 680g Net
5930	Multigrain Vienna 20MM 680g Net
7640	Multigrain Knot Seed [Approx. 100g]
7641	Multigrain Knot Seed (6pk) [Approx. 100g Each]
7660	Multigrain Hamburger [Approx. 90g]
7661	Multigrain Hamburger (6pk) [Approx. 90g Each]
7670	Multigrain Long [Approx. 90g]
7671	Multigrain Long (6pk) [Approx. 90g Each]
7675	Multigrain Long Cut [Approx. 90g]
7680	Multigrain Plait Rolls [Approx. 90g]
7681	Multigrain Plait Rolls (6pk) [Approx. 90g Each]
8055	Multigrain Mini Kaizer [Approx. 40g]
8055A	Multigrain Kaizer Roll
8056	Multigrain Mini Kaizer Roll (6pk)
8060	Multigrain Mini Hamburger Rolls [Approx. 40g]
8061	Multigrain Mini Hamburger Rolls (6pk) 35w
8065	Multigrain Hamburger Roll 55w
8215	Multigrain Baguette [Approx. 110g]
8216	Multigrain Baguette (6pk) [Approx. 110g Each]
8225	Multigrain Kranksy Dust [Approx. 110g]
8226	Multigrain Kranksy Dust (6pk) [Approx. 110g Each]
8236	Multigrain Kransky [Approx. 120g]

Note that individual serve rolls are exempt from weight declaration by Trade Measurement legislation.

Weights in brackets are approximate only and to assist identification of Nutritional Information provided below.

**EAN No:**

- 9 318749 107104 (Multigrain Sandwich 680g)
- 9 318749 107203 (Multigrain Toast 680g)
- 9 318749 117103 (Multigrain Fattie Sandwich 680g)
- 9 318749 117202 (Multigrain Fattie Toast 680)
- 9 318749 107302 (Multigrain Maxi Toast 680g)
- 9 340441 000254 (CBK Multigrain Sandwich 680g)
- 9 340441 000247 (CBK Multigrain Toast 680g)

**Product Description and Packaging:**

Multigrain bread rolls and bread shape. Bread design or cut style/measurement indicated by product name. Untopped or dusted with flour or topped with sesame seeds. (Product Code abbreviations: Seed and Seeded refers to sesame seed topping, and poppy is specifically named for poppy seed topping).

Numbers of slices per loaf (excluding crusts): Square Slice 17, Square Toast 16, Square 20MM 10, Fattie Slice 14, Fattie Toast 13, Fattie 20MM 7, Maxi Toast 18, Maxi 20MM 11, Canopy Slice 8.

Primary Packaging: Food grade plastic or paper liner, plastic bag or film wrap.

Secondary Packaging: Plastic crate.

**Intended Use:**

Intended for general human consumption. Target customer is food service or similar use by customers such as schools, cafes, etc. as mixed/ bulk orders. Glenroy Bakery do not intend bread and roll products as suitable for retail sale (on-selling by the customer) except for only specific products as listed:

- 5760 Multigrain Sandwich (Slice) 680g
- 5770 Multigrain Toast (Slice) 680g
- 5855 Multigrain Fattie Sandwich (Slice) 680g
- 5860 Multigrain Fattie Toast (Slice) 680g
- 5720 Multigrain Maxi Toast 950g
- 5762 CBK Multigrain Sandwich 680g
- 5772 CBK Multigrain Toast 680g



DOCUMENT CODE : Product Specification- Multigrain Bread & Roll.doc

EFFECTIVE DATE : 21 June 2018

Page 2 of 4

DOCUMENT TITLE : Multigrain Bread & Roll

#### Ingredient List:

Slice: Wheat Flour (Thiamine, Folic Acid), Water, Mixed Grains (10%) (Kibbled Wheat, Kibbled Corn, Kibbled Rye, Malted Wheat, Linseed), Yeast, Salt, Vegetable Oil, Wheat Gluten, Soy Flour, Emulsifiers (471), Flour Treatment Agent (300).

Rolls: Wheat Flour (Thiamine, Folic Acid), Water, Mixed Grains (10%) (Kibbled Wheat, Kibbled Corn, Kibbled Rye, Malted Wheat, Linseed), Yeast, Salt, Vegetable Oil, Wheat Gluten, Emulsifiers (481), Soy Flour, Flour Treatment Agents (516, 300, 920), Sesame Seeds\*

#### Allergen Statement:

Contains: Wheat (Gluten), Rye, Soy and Sesame Seeds\*

May contain traces of: Barley, Oats, Egg, Milk, Peanuts, Tree Nuts and Sulphites.

\*Sesame Seeds are only intended as ingredient on the seeded items. Traces may be present otherwise.

#### Country of Origin:

Made in Australia from at least 99% of Australian Ingredient.

#### Labelling Requirements:

All Glenroy Bakery bread loaf and bread roll products are for mixed, bulk orders only except where specifically stated in Intended Use section. Where bread/roll products are bagged or wrapped to protect or retain product characteristics (e.g. keep slices of loaf together) this does not imply suitability for retail sale.

Where packaged product is specifically noted above as suitable for customer on-selling product will be labelled in a manner suitable for retail sale: Product name, ingredients including percentage characterising ingredients/components and allergen statement, company name, street address and contact details, country of origin statement, net weight (unless exempt by trade measurement legislation, as is the case with in rolls in bags of 8 or less where the number of rolls can be seen through the packaging), nutritional information panel, Best Before date, storage instructions, and preparation instructions and special labelling if required below.

Information available on request of Glenroy Bakery for mixed orders; with lot identification being date of invoice.

#### Special Labelling & Consumer Preparation Requirements:

No further preparation required before consumption.

#### Microbiological Limits:

Standard Plate Count	< 100,000 cfu/g
Coliforms	< 100 cfu/g
Escherichia Coli	< 10 cfu/ g
Coagulase Positive Staphylococci	< 100 cfu/g
Bacillus cereus	< 400 cfu/g (target), 10,000 cfu/g (rejection)

#### Chemical Criteria:

Baker's (bread-making) flour is used, which is fortified with thiamin and folate, and iodised salt is used for compliance to standard 2.1.1 of the FSANZ Food Standards Code.

#### GM and Irradiation Status:

- This product is "Non-GM". Based on current regulation definitions and supplier information, this product does not require labelling under Standard 1.5.2 of the FSANZ Food Standards Code.
- This product is "Non-irradiated". Based on current regulation definitions and supplier information, this product does not require labelling Standard 1.5.3 of the FSANZ Food Standards Code.

#### Method of Preservation:

Baked (reduced water activity).

#### Best Before:

Unless stated on packaging, this product is a fresh product and is best consumed within 1 day from the date of delivery. Where a best before date is given this will be 4 days from date of manufacture (3 days from date of delivery).

Shelf Life may be extended by freezing the product for up to 3 months.

#### Storage & Distribution Conditions:

Store at room temperature (20°C or below).



**Nutritional Panel**

**680g Net Sandwich**

NUTRITION INFORMATION		
Servings per package: 8.5 (excludes crusts)		
Serving size: 2 slices (approx. 74g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	737kJ (176Cal)	996kJ (238Cal)
Protein	6.0g	8.1g
Fat, Total	1.6g	2.2g
- Saturated	0.2g	0.3g
Carbohydrate	32.9g	44.4g
- Sugars	0.9g	1.3g
Sodium	365mg	493mg

**680g Net Toast**

NUTRITION INFORMATION		
Servings per package: 8 (excludes crusts)		
Serving size: 2 slices (approx. 79g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	787kJ (188Cal)	996kJ (238Cal)
Protein	6.4g	8.1g
Fat, Total	1.7g	2.2g
- Saturated	0.2g	0.3g
Carbohydrate	35.1g	44.4g
- Sugars	1.0g	1.3g
Sodium	390mg	493mg

**680g Net 20MM**

NUTRITION INFORMATION		
Servings per package: 10 (excludes crusts)		
Serving size: 1 slice (approx. 63g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	627kJ (150Cal)	996kJ (238Cal)
Protein	5.1g	8.1g
Fat, Total	1.4g	2.2g
- Saturated	0.2g	0.3g
Carbohydrate	28.0g	44.4g
- Sugars	0.8g	1.3g
Sodium	311mg	493mg

**680g Net Fattie 20MM**

NUTRITION INFORMATION		
Servings per package: 7 (excludes crusts)		
Serving size: 1 slice (approx. 74g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	737kJ (176Cal)	996kJ (238Cal)
Protein	6.0g	8.1g
Fat, Total	1.6g	2.2g
- Saturated	0.2g	0.3g
Carbohydrate	32.9g	44.4g
- Sugars	0.9g	1.3g
Sodium	365mg	493mg

**680g Net Block & 680g Net Fattie Block**

NUTRITION INFORMATION		
Servings per package: 1		
Serving size: 680g (whole loaf)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	6770kJ (1620Cal)	996kJ (238Cal)
Protein	55.2g	8.1g
Fat, Total	14.8g	2.2g
- Saturated	1.8g	0.3g
Carbohydrate	302g	44.4g
- Sugars	8.7g	1.3g
Sodium	3360mg	493mg

**680g Net Canopy Sliced**

NUTRITION INFORMATION		
Servings per package: 8 (excludes crusts)		
Serving size: 1 slice (approx. 78g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	777kJ (186Cal)	996kJ (238Cal)
Protein	6.3g	8.1g
Fat, Total	1.7g	2.2g
- Saturated	0.2g	0.3g
Carbohydrate	34.7g	44.4g
- Sugars	1.0g	1.3g
Sodium	385mg	493mg

**680g Net Fattie Sandwich**

NUTRITION INFORMATION		
Servings per package: 7 (excludes crusts)		
Serving size: 2 slices (approx. 90g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	896kJ (214Cal)	996kJ (238Cal)
Protein	7.3g	8.1g
Fat, Total	2.0g	2.2g
- Saturated	0.2g	0.3g
Carbohydrate	40.0g	44.4g
- Sugars	1.2g	1.3g
Sodium	444mg	493mg

**680g Net Fattie Toast**

NUTRITION INFORMATION		
Servings per package: 6.5 (excludes crusts)		
Serving size: 2 slices (approx. 97g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	966kJ (231Cal)	996kJ (238Cal)
Protein	7.9g	8.1g
Fat, Total	2.1g	2.2g
- Saturated	0.3g	0.3g
Carbohydrate	43.1g	44.4g
- Sugars	1.2g	1.3g
Sodium	479mg	493mg



DOCUMENT CODE : Product Specification- Multigrain Bread & Roll.doc

EFFECTIVE DATE : 21 June 2018

Page 4 of 4

DOCUMENT TITLE : Multigrain Bread & Roll

**950g Net Maxi Toast**

NUTRITION INFORMATION		
Servings per package: 9 (excludes crusts)		
Serving size: 2 slices (approx. 102g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	1020kJ (243Cal)	996kJ (238Cal)
Protein	8.3g	8.1g
Fat, Total	2.2g	2.2g
- Saturated	0.3g	0.3g
Carbohydrate	45.3g	44.4g
- Sugars	1.3g	1.3g
Sodium	503mg	493mg

**950g Net Maxi 20MM**

NUTRITION INFORMATION		
Servings per package: 11 (excludes crusts)		
Serving size: 1 slice (approx. 83g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	826kJ (197Cal)	996kJ (238Cal)
Protein	6.7g	8.1g
Fat, Total	1.8g	2.2g
- Saturated	0.2g	0.3g
Carbohydrate	36.9g	44.4g
- Sugars	1.1g	1.3g
Sodium	410mg	493mg

**950g Net Maxi Block**

NUTRITION INFORMATION		
Servings per package: 1		
Serving size: 950g (whole loaf)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	9460kJ (2260Cal)	996kJ (238Cal)
Protein	77.1g	8.1g
Fat, Total	20.7g	2.2g
- Saturated	2.5g	0.3g
Carbohydrate	422g	44.4g
- Sugars	12.2g	1.3g
Sodium	4690mg	493mg

**Rolls**

NUTRITION INFORMATION							
Servings per package: Varies as per order.							
Serving sizes: Approx. 120g, 110g, 100g, 90g, 55g, 40g, 100g Sesame Seed Topped.							
	Average Quantity per 120g Serving	Average Quantity per 110g Serving	Average Quantity per 100g Serving	Average Quantity per 90g Serving	Average Quantity per 55g Serving	Average Quantity per 40g Serving	Average Quantity per 100g Serving Sesame Seed
Energy	1190kJ (284Cal)	1090kJ (261Cal)	991kJ (237Cal)	892kJ (213Cal)	545kJ (130Cal)	397kJ (95Cal)	1010kJ (241Cal)
Protein	9.7g	8.9g	8.1g	7.3g	4.5g	3.2g	8.3g
Fat, Total	2.8g	2.6g	2.4g	2.1g	1.3g	0.9g	3.0g
- Saturated	0.5g	0.4g	0.4g	0.4g	0.2g	0.2g	0.5g
Carbohydrate	53.4g	48.9g	44.5g	40.0g	24.5g	17.8g	44.0g
- Sugars	1.5g	1.4g	1.3g	1.1g	0.7g	0.5g	1.3g
Sodium	600mg	550mg	500mg	450mg	275mg	200mg	495mg