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**Product Names & Net Weight: Wholemeal Bread & Roll**

Includes:  
Untopped or flour-dusted

Product Code	Product Name
5470	Wholemeal Maxi Block 950g
5480	Wholemeal Maxi Toast 950g
5490	Wholemeal Maxi 20MM 950g
5510	Wholemeal Block Loaf 680g
5520	Wholemeal Sandwich 680g
5522	CBK Wholemeal Sandwich 680g
5530	Wholemeal Toast 680g
5532	CBK Wholemeal Toast 680g
5535	Wholemeal Square 20MM 680g
5540	Wholemeal Canopy Sandwich 680g
5560	Wholemeal Hi Vienna Block 680g
5565	Wholemeal Hi Vienna Sandwich 680g
5570	Wholemeal Hi Vienna Toast 680g
5580	Wholemeal Hi Vienna 20MM 680g
5590	Wholemeal Hi Vienna Canopy 680g
5610	Wholemeal Fattie Block 680g
5615	Wholemeal Fattie Sandwich 680g
5620	Wholemeal Fattie Toast 680g
5640	Wholemeal Fattie 20MM 680g
5650	Wholemeal Fattie Canopy 680g
5670	Wholemeal Vienna Block 680g
5675	Wholemeal Vienna Sandwich 680g
5680	Wholemeal Vienna Toast 680g
5690	Wholemeal Vienna 20MM 680g
6530	Wholemeal Stick [Approx.420g]
7580	Wholemeal Deep Burger Roll [Approx.70g]
7581	Wholemeal Deep Burger Roll (6pk)
7585	Wholemeal Deep Burger Roll Cut [Approx.70g]
7586	Wholemeal Deep Burger Roll Cut (6pk) [Approx.70g each]
7587	Wholemeal Deep Burger Roll Cut (8pk)
7700	Wholemeal Hamburger Roll [Approx.100g]
7701	Wholemeal Hamburger Roll (6pk) [Approx.100g each]
7710	Wholemeal Knot Rolls [Approx.100g]
7711	Wholemeal Knot Rolls (6pk) [Approx.100g each]
7720	Wholemeal Long Rolls [Approx.110g]
7721	Wholemeal Long Rolls (6pk) [Approx.110g each]
7725	Wholemeal Long Roll Cut [Approx.110g]
7726	Wholemeal Long Roll Cut (6pk) [Approx.110g each]

Product Code	Product Name
7736	Wholemeal Plait Plain Roll (6pk) [Approx.100g each]
7736A	Wholemeal Plait Plain Roll (6pk)
7760	Wholemeal Fattie Roll [Approx.100g]
7761	Wholemeal Fattie Roll (6pk) [Approx.100g each]
7770	Wholemeal Fattie Roll Cut [Approx.100g]
7771	Wholemeal Fattie Roll Cut (6pk) [Approx.100g each]
7775	Wholemeal Sup. Hot Dog Roll [Approx.115g]
7776	Wholemeal Sup. Hot Dog Roll (6pk) [Approx.115g each]
7777	Wholemeal Sup. Hot Dog Roll Cut
7778	Wholemeal Sup. Hot Dog Roll Cut (6pk)
7800	Wholemeal Party Roll [Approx.65g]
7801	Wholemeal Party Roll (6pk) [Approx.65g each]
7810	Wholemeal Special Small Roll [Approx.50g]
7811	Wholemeal Special Small Roll (6pk) [Approx.50g each]
7820	Wholemeal Kaizer Roll [Approx.60g]
7821	Wholemeal Kaizer Roll (6pk) [Approx.60g each]
7830	Wholemeal Small Knot Roll [Approx.45g]
8015	Mini Wholemeal Hamburger Roll 55w [Approx.45g]
8016	Mini Wholemeal Hamburger Roll 55w (6pk) [Approx.45g]
8032	Mini Wholemeal H Hamburger Roll 47w [Approx.40g]
8030	Mini Wholemeal Hamburger Roll 35w [Approx.28g]
8031	Mini Wholemeal Hamburger FLR (6pk) 35w [Approx.28g]
8040	Wholemeal Mini Kaizer Roll [Approx.40g]
8040A	Wholemeal Kaizer Roll
8041	Wholemeal Mini Kaizer Roll (6pk) [Approx.40g each]
8050	Wholemeal Mini Knot Roll [Approx.40g]
8051	Wholemeal Mini Knot Roll (6pk) [Approx.40g each]
8210	Wholemeal Baguette Roll [Approx.110g]
8211	Wholemeal Baguette (6pk) [Approx.110g each]
8213	Wholemeal Baguette Top Cut [Approx.110g]
8214	Wholemeal Baguette Top Cut (6pk) [Approx.110g each]
8219	Wholemeal Kransky Roll [Approx.110g]
8222	Wholemeal Kransky Dust [Approx.110g]
8223	Wholemeal Kransky Dust (6pk) [Approx.110g each]
8224	Wholemeal Kransky Dust Cut (6pk) [Approx.110g each]
8232	Wholemeal Kransky Roll (6pk) [Approx.110g each]
8235	Wholemeal Kransky Roll Cut (6pk) [Approx.110g each]
8290	Wholemeal Long Dinner Roll 35w [Approx.30g]

Topped with sesame or poppy seeds

Product Code	Product Name
7335	Wholemeal Schnitzel Roll Seeded [Approx.95g]
7708	Wholemeal Knot Poppy Roll [Approx.100g]
7730	Wholemeal Plait SES Roll [Approx.100g]
7731	Wholemeal Plait SES Roll (6pk) [Approx.100g each]
7740	Wholemeal Plait Roll Poppy [Approx.100g]
7741	Wholemeal Plait Roll Poppy (6pk) [Approx.100g each]
8105	Wholemeal Hamburger Roll Seeded [Approx.40g each]

Product Code	Product Name
7750	Wholemeal Bagel Seed [Approx.70g]
7751	Wholemeal Bagel Seed (6pk) [Approx.70g each]
7757	Wholemeal Fattie Roll 9" Seed [Approx.105g]
7758	Wholemeal Fattie Roll 9" Seed (6pk) [Approx.105g each]
7780	Wholemeal Sup Hotdog Seed/Cut [Approx.115g]
7781	Wholemeal Sup Hotdog Seed/Cut (6pk) [Approx.115g each]
7750	Wholemeal Bagel Seed [Approx.70g]

Note that individual serve rolls are exempt from weight declaration by Trade Measurement legislation. Weights in brackets are approximate only and to assist identification of Nutritional Information provided below.



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**EAN No:**

9 318749 106107 (Wholemeal Sandwich 680g)  
9 318749 106206 (Wholemeal Toast 680g)  
9 318749 116106 (Wholemeal Fattie Sandwich 680g)  
9 318749 116205 (Wholemeal Fattie Toast 680g)  
9 318749 106305 (Wholemeal Maxi Toast 950g)  
9 340441 000230 (CBK Wholemeal Sandwich 680g)  
9 340441 000223 (CBK Wholemeal Toast 680g)

**Product Description and Packaging:**

Wholemeal bread and roll. Bread design or cut style/measurement indicated by product name. Untopped or dusted with flour or topped with sesame seeds. (Product Code abbreviations: Seed and Seeded refers to sesame seed topping, and poppy is specifically named for poppy seed topping).

Numbers of slices per loaf (excluding crusts): Square Slice 17, Square Toast 16, Square 20MM 10, Fattie Slice 14, Fattie Toast 13, Fattie 20MM 7, Maxi Toast 18, Maxi 20MM 11, Canopy Slice 8.

Primary Packaging: Food grade plastic or paper liner, plastic bag or film wrap.

Secondary Packaging: Plastic crate.

**Intended Use:**

Intended for general human consumption. Target customer is food service or similar use by customers such as schools, cafes, etc. as mixed/ bulk orders. Glenroy Bakery do not intend bread and roll products as suitable for retail sale (on-selling by the customer) except for only specific products as listed:

- 5520 Wholemeal Sandwich (Slice) 680g
- 5530 Wholemeal Toast (Slice) 680g
- 5615 Wholemeal Fattie Sandwich (Slice) 680g
- 5620 Wholemeal Fattie Toast (Slice) 680g
- 5480 Wholemeal Maxi Toast 950g
- 5522 CBK Wholemeal Sandwich 680g
- 5532 CBK Wholemeal Toast 680g

**Ingredient List:**

Slice: Wheat Flour (Thiamine, Folic Acid), Water, Wheat Bran, Wheat Gluten, Yeast, Oil, Salt, Soy Flour, Emulsifiers (471), Flour Treatment Agent (300), Sesame Seeds\*

Rolls: Wheat Flour (Thiamine, Folic Acid), Water, Wheat Bran, Wheat Gluten, Yeast, Oil, Salt, Emulsifiers (481), Soy Flour, Flour Treatment Agents (516, 300, 920), Sesame Seeds or Poppy Seeds\*

**Allergen Statement:**

Contains: Wheat (Gluten), Soy and Sesame Seeds\*

May contain traces of: Rye, Barley, Oats, Egg, Milk, Peanuts, Tree Nuts and Sulphites.

\*Sesame Seeds are only intended as ingredient on the seeded items. Traces may be present otherwise.

**Country of Origin:**

Made in Australia from at least 99% of Australian Ingredient.

**Labelling Requirements:**

All Glenroy Bakery bread loaf and bread roll products are for mixed, bulk orders only except where specifically stated in Intended Use section. Where bread/roll products are bagged or wrapped to protect or retain product characteristics (e.g. keep slices of loaf together) this does not imply suitability for retail sale.

Where packaged product is specifically noted above as suitable for customer on-selling product will be labelled in a manner suitable for retail sale: Product name, ingredients including percentage characterising ingredients/components and allergen statement, company name, street address and contact details, country of origin statement, net weight (unless exempt by trade measurement legislation, as is the case with in rolls in bags of 8 or less where the number of rolls can be seen through the packaging), nutritional information panel, Best Before date, storage instructions, and preparation instructions and special labelling if required below.

Information available on request of Glenroy Bakery for mixed orders; with lot identification being date of invoice.

**Special Labelling & Consumer Preparation Requirements:**

No further preparation required before consumption.



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**Microbiological Limits:**

<b>Standard Plate Count</b>	< 100,000 cfu/g
<b>Coliforms</b>	< 100 cfu/g
<b>Escherichia Coli</b>	< 10 cfu/ g
<b>Coagulase Positive Staphylococci</b>	< 100 cfu/g
<b>Bacillus cereus</b>	< 400 cfu/g (target), 10,000 cfu/g (rejection)

**Chemical Criteria:**

Baker's (bread-making) flour is used, which is fortified with thiamin and folate, and iodised salt is used for compliance to standard 2.1.1 of the FSANZ Food Standards Code.

**GM and Irradiation Status:**

- This product is "Non-GM". Based on current regulation definitions and supplier information, this product does not require labelling under Standard 1.5.2 of the FSANZ Food Standards Code.
- This product is "Non-irradiated". Based on current regulation definitions and supplier information, this product does not require labelling Standard 1.5.3 of the FSANZ Food Standards Code.

**Method of Preservation:**

Baked (reduced water activity).

**Best Before:**

Unless stated on packaging, this product is a fresh product and is best consumed within 1 day from the date of delivery. Where a best before date is given this will be 4 days from date of manufacture (3 days from date of delivery). Shelf Life may be extended by freezing the product for up to 3 months.

**Storage & Distribution Conditions:**

Store at room temperature (20°C or below).



**Nutritional Panel**

**680g Net Sandwich**

NUTRITION INFORMATION		
Servings per package: 8.5 (excludes crusts)		
Serving size: 2 slices (approx. 74g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	659kJ (157Cal)	890kJ (213Cal)
Protein	6.5g	8.8g
Fat, Total	1.7g	2.3g
- Saturated	0.2g	0.3g
Carbohydrate	27.2g	36.7g
- Sugars	1.0g	1.4g
Sodium	332mg	449mg

**680g Net Toast**

NUTRITION INFORMATION		
Servings per package: 8 (excludes crusts)		
Serving size: 2 slices (approx. 79g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	703kJ (168Cal)	890kJ (213Cal)
Protein	7.0g	8.8g
Fat, Total	1.8g	2.3g
- Saturated	0.2g	0.3g
Carbohydrate	29.0g	36.7g
- Sugars	1.1g	1.4g
Sodium	355mg	449mg

**680g Net 20MM**

NUTRITION INFORMATION		
Servings per package: 10 (excludes crusts)		
Serving size: 1 slice (approx. 63g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	561kJ (134Cal)	890kJ (213Cal)
Protein	5.6g	8.8g
Fat, Total	1.4g	2.3g
- Saturated	0.2g	0.3g
Carbohydrate	23.1g	36.7g
- Sugars	0.9g	1.4g
Sodium	283mg	449mg

**680g Net Fattie 20MM**

NUTRITION INFORMATION		
Servings per package: 7 (excludes crusts)		
Serving size: 1 slice (approx. 74g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	659kJ (157Cal)	890kJ (213Cal)
Protein	6.5g	8.8g
Fat, Total	1.7g	2.3g
- Saturated	0.2g	0.3g
Carbohydrate	27.2g	36.7g
- Sugars	1.0g	1.4g
Sodium	332mg	449mg

**680g Net Block & 680g Net Fattie Block**

NUTRITION INFORMATION		
Servings per package: 1		
Serving size: 680g (whole loaf)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	6050kJ (1450Cal)	890kJ (213Cal)
Protein	59.9g	8.8g
Fat, Total	15.4g	2.3g
- Saturated	1.9g	0.3g
Carbohydrate	250g	36.7g
- Sugars	9.4g	1.4g
Sodium	3050mg	449mg

**680g Net Canopy Sliced**

NUTRITION INFORMATION		
Servings per package: 8 (excludes crusts)		
Serving size: 1 slice (approx. 78g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	694kJ (166Cal)	890kJ (213Cal)
Protein	6.9g	8.8g
Fat, Total	1.8g	2.3g
- Saturated	0.2g	0.3g
Carbohydrate	28.6g	36.7g
- Sugars	1.1g	1.4g
Sodium	350mg	449mg

**680g Net Fattie Sandwich**

NUTRITION INFORMATION		
Servings per package: 7 (excludes crusts)		
Serving size: 2 slices (approx. 90g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	801kJ (191Cal)	890kJ (213Cal)
Protein	7.9g	8.8g
Fat, Total	2.0g	2.3g
- Saturated	0.3g	0.3g
Carbohydrate	33.1g	36.7g
- Sugars	1.2g	1.4g
Sodium	404mg	449mg

**680g Net Fattie Toast**

NUTRITION INFORMATION		
Servings per package: 6.5 (excludes crusts)		
Serving size: 2 slices (approx. 97g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	863kJ (206Cal)	890kJ (213Cal)
Protein	8.6g	8.8g
Fat, Total	2.2g	2.3g
- Saturated	0.3g	0.3g
Carbohydrate	35.6g	36.7g
- Sugars	1.3g	1.4g
Sodium	436mg	449mg



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**950g Net Maxi Toast**

NUTRITION INFORMATION		
Servings per package: 9 (excludes crusts)		
Serving size: 2 slices (approx. 102g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	908kJ (217Cal)	890kJ (213Cal)
Protein	9.0g	8.8g
Fat, Total	2.3g	2.3g
- Saturated	0.3g	0.3g
Carbohydrate	37.5g	36.7g
- Sugars	1.4g	1.4g
Sodium	458mg	449mg

**950g Net Maxi 20MM**

NUTRITION INFORMATION		
Servings per package: 11 (excludes crusts)		
Serving size: 1 slice (approx. 83g)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	739kJ (176Cal)	890kJ (213Cal)
Protein	7.3g	8.8g
Fat, Total	1.9g	2.3g
- Saturated	0.2g	0.3g
Carbohydrate	30.5g	36.7g
- Sugars	1.2g	1.4g
Sodium	373mg	449mg

**950g Net Maxi Block**

NUTRITION INFORMATION		
Servings per package: 1		
Serving size: 950g (whole loaf)		
	Average Quantity per Serving	Average Quantity per 100g
Energy	8460kJ (2020Cal)	890kJ (213Cal)
Protein	83.7g	8.8g
Fat, Total	21.6g	2.3g
- Saturated	2.7g	0.3g
Carbohydrate	349g	36.7g
- Sugars	13.1g	1.4g
Sodium	4270mg	449mg

**Rolls**

NUTRITION INFORMATION							
Servings per package: Varies as per order							
Serving sizes: Approx. 420g, 250g, 115g, 110g, 105g, 100g, 70g, 65g, 60g, 55g, 50g, 45g, 40g, 30g							
	Average Qty per Serving 420g	Average Qty per Serving 250g	Average Qty per Serving 115g	Average Qty per Serving 110g	Average Qty per Serving 105g	Average Qty per Serving 100g	Average Qty per Serving 70g
Energy	3720kJ (889Cal)	2220kJ (529Cal)	1020kJ (243Cal)	975kJ (233Cal)	931kJ (222Cal)	886kJ (212Cal)	620kJ (148Cal)
Protein	36.9g	22.0g	10.1g	9.7g	9.2g	8.8g	6.2g
Fat, Total	10.2g	6.1g	2.8g	2.7g	2.5g	2.4g	1.7g
- Saturated	1.7g	1.0g	0.5g	0.4g	0.4g	0.4g	0.3g
Carbohydrate	154g	92.0g	42.3g	40.5g	38.6g	36.8g	25.7g
- Sugars	5.7g	3.4g	1.6g	1.5g	1.4g	1.4g	1.0g
Sodium	1910mg	1140mg	523mg	501mg	478mg	455mg	319mg
	Average Qty per Serving 65g	Average Qty per Serving 60g	Average Qty per Serving 55g	Average Qty per Serving 50g	Average Qty per Serving 45g	Average Qty per Serving 40g	Average Qty per Serving 30g
Energy	576kJ (138Cal)	532kJ (127Cal)	487kJ (116Cal)	443kJ (106Cal)	399kJ (95Cal)	355kJ (85Cal)	266kJ (64Cal)
Protein	5.7g	5.3g	4.8g	4.4g	4.0g	3.5g	2.6g
Fat, Total	1.6g	1.5g	1.3g	1.2g	1.1g	1.0g	0.7g
- Saturated	0.3g	0.2g	0.2g	0.2g	0.2g	0.2g	0.1g
Carbohydrate	23.9g	22.1g	20.2g	18.4g	16.6g	14.7g	11.0g
- Sugars	0.9g	0.8g	0.7g	0.7g	0.6g	0.5g	0.4g
Sodium	296mg	273mg	250mg	228mg	205mg	182mg	137mg
	Average Qty per 115g Sesame Seed	Average Qty per 105g Sesame Seed	Average Qty per 100g Sesame Seed	Average Qty per 95g Sesame Seed	Average Qty per 70g Sesame Seed	Average Qty per 40g Sesame Seed	Average Qty per 100g Poppy Seed
Energy	1050kJ (250Cal)	957kJ (229Cal)	911kJ (218Cal)	866kJ (207Cal)	638kJ (152Cal)	364kJ (87Cal)	897kJ (214Cal)
Protein	10.4g	9.5g	9.0g	8.6g	6.3g	3.6g	8.9g
Fat, Total	3.7g	3.4g	3.2g	3.1g	2.3g	1.3g	2.7g
- Saturated	0.6g	0.5g	0.5g	0.5g	0.4g	0.2g	0.4g
Carbohydrate	41.7g	38.1g	36.3g	34.5g	25.4g	14.5g	36.6g
- Sugars	1.6g	1.4g	1.4g	1.3g	0.9g	0.5g	1.4g
Sodium	517mg	472mg	449mg	427mg	314mg	180mg	452mg